[0036] Having thus described the invention, what is claimed is:

1	1. A crop-harvesting header arranged to be supported by the forward end of
2	a tractor and comprising in combination:
3	a main frame of substantial width and having a front end and opposing
4	rear end, an upper portion and an opposing lower portion, and opposing lateral
5	sides;
6	a mechanism attachable to a tractor and connected to said main frame to
7	support said main frame for vertical movement relative to the ground;
8	a sickle bar assembly including at least one sickle bar, said assembly
9	supported by the lower portion of said frame and extending between said lateral
10	sides thereof to cut a swath substantially as wide as said main frame;
11	a consolidating auger extending horizontally between said lateral sides of
12	said main frame, said auger having oppositely spiraled helical flights extending
13	inwardly from opposite ends thereof and a central axial shaft about which said
14	auger rotates;
15	an arcuate shield adjacent the lower and rearward portions of said auger
16	to guide cut and consolidated crop material rearwardly; and
17	a modular wobble drive removably affixed to one of said lateral sides and
18	said at least one sickle bar and comprising:
19	an open housing having a first opening therethrough with a first pair
20	of precision machined bearing shoulders on each side of said first opening;
21	a bent-axis wobble shaft extending through said first opening and
22	supported therein by a first pair of precision bearings, one fitted within each
23	of said first pair of precision machined bearing shoulders, said bent-axis
24	wobble shaft having a first and a second shaft portion, each with a
25	longitudinal axis, the two of which intersect but are not parallel;
26	a wobble hub having an elongate tube-shaped body with a central
27	axis and a second pair of precision machined bearing shoulders paced
28	apart along said central axis;

said second shaft portion of said bent-axis wobble shaft extending through said tube-shaped body of said wobble hub and supported therein by a second pair of precision bearings, one fitted within each of said second pair of precision machined bearing shoulders;

said tube-shaped body of said wobble hub further having a pair of opposing precision machined bearing surfaces protruding from the outer surface of said body;

a Y-shaped wobble yoke with the cupped portion fitting part way around said tube-shaped body of said wobble hub and movably supported thereto by a third pair of precision bearings, one affixed to each of said bearing surfaces, the leg portion supported by a single precision bearing affixed to said open housing;

said open housing, bent-axis wobble shaft, wobble hub and wobble yoke so arranged that rotation of said first portion of said bent-axis wobble shaft results in reciprocating movement of said leg portion of said wobble yoke.

- 2. The crop-harvesting header of Claim 1, wherein:
- 2 said first and second pairs of precision bearings are tapered roller
- 3 bearings.
- 1 3. The crop-harvesting header of Claim 2, wherein:
- 2 said third pair of precision bearings are needle bearings.
- 1 4. The crop-harvesting header of Claim 3, wherein:
- 2 Said sickle bar assembly includes two opposing sickle bars, each with its
- 3 own modular wobble drive.

In a crop-harvesting header arranged to be supported by the forward end 1 5. of a tractor, said header comprising: 2 a main frame of substantial width and having a front end and opposing 3 rear end, an upper portion and an opposing lower portion, and opposing lateral 4 5 sides: a mechanism attachable to a tractor and connected to said main frame to 6 support said main frame for vertical movement relative to the ground; 7 a sickle bar assembly including at least one sickle bar, said assembly 8 supported by the lower portion of said frame and extending between said lateral 9 sides thereof to cut a swath substantially as wide as said main frame; 10 a consolidating auger extending horizontally between said lateral sides of 11 said main frame, said auger having oppositely spiraled helical flights extending 12 inwardly from opposite ends thereof and a central axial shaft about which said 13 14 auger rotates; an arcuate shield adjacent the lower and rearward portions of said auger 15 to guide cut and consolidated crop material rearwardly; and 16 a modular wobble drive removably affixed to one of said lateral sides and 17 said at least one sickle bar, the improvement in said wobble drive comprising: 18 an open housing having a first opening therethrough with a first pair 19 of precision machined bearing shoulders on each side of said first opening; 20 a bent-axis wobble shaft extending through said first opening and 21 supported therein by a first pair of precision bearings, one fitted within each 22 of said first pair of precision machined bearing shoulders, said bent-axis 23 wobble shaft having a first and a second shaft portion, each with a 24 longitudinal axis, the two of which intersect but are not parallel; 25 a wobble hub having an elongate tube-shaped body with a central 26 axis and a second pair of precision machined bearing shoulders paced 27 28 apart along said central axis;

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said second shaft portion of said bent-axis wobble shaft extending

through said tube-shaped body of said wobble hub and supported therein by

a second pair of precision bearings, one fitted within each of said second pair of precision machined bearing shoulders;

said tube-shaped body of said wobble hub further having a pair of opposing precision machined bearing surfaces protruding from the outer surface of said body;

a Y-shaped wobble yoke with the cupped portion fitting part way around said tube-shaped body of said wobble hub and movably supported thereto by a third pair of precision bearings, one affixed to each of said bearing surfaces, the leg portion supported by a single precision bearing affixed to said open housing;

said open housing, bent-axis wobble shaft, wobble hub and wobble yoke so arranged that rotation of said first portion of said bent-axis wobble shaft results in reciprocating movement of said leg portion of said wobble yoke.

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- 8. The crop-harvesting header of Claim 7, wherein:
- 2 said first and second pairs of precision bearings are tapered roller
- 3 bearings.
- 1 9. The crop-harvesting header of Claim 8, wherein:
- 2 said third pair of precision bearings are needle bearings.
- 1 10. The crop-harvesting header of Claim 9, wherein:
- 2 Said sickle bar assembly includes two opposing sickle bars, each with its own
- 3 modular wobble drive.
- 1 11. A modular wobble drive for a sickle bar crop harvesting mechanism,
- 2 comprising:

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an open housing having a first opening therethrough with a first pair of precision machined bearing shoulders on each side of said first opening;

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a bent-axis wobble shaft extending through said first opening and supported therein by a first pair of precision bearings, one fitted within each of said first pair of precision machined bearing shoulders, said bent-axis wobble shaft having a first and a second shaft portion, each with a longitudinal axis, the two of which intersect but are not parallel;

a wobble hub having an elongate tube-shaped body with a central axis and a second pair of precision machined bearing shoulders spaced apart along said central axis;

said second shaft portion of said bent-axis wobble shaft extending through said tube-shaped body of said wobble hub and supported therein by a second pair of precision bearings, one fitted within each of said second pair of precision machined bearing shoulders;

said tube-shaped body of said wobble hub further having a pair of opposing precision machined bearing surfaces protruding from the outer surface of said body;

a Y-shaped wobble yoke with the cupped portion fitting part way around said tube-shaped body of said wobble hub and movably supported thereto by a third pair of precision bearings, one affixed to each of said bearing surfaces, the leg portion supported by a single precision bearing affixed to said open housing;

said open housing, bent-axis wobble shaft, wobble hub and wobble yoke so arranged that rotation of said first portion of said bent-axis wobble shaft results in reciprocating movement of said leg portion of said wobble yoke.

- 12. The crop-harvesting header of Claim 11, wherein:
- said first and second pairs of precision bearings are tapered rollerbearings.
- 1 13. The crop-harvesting header of Claim 12, wherein:
- 2 said third pair of precision bearings are needle bearings.

- 1 14. The crop-harvesting header of Claim 13, wherein:
- 2 said sickle bar assembly includes two opposing sickle bars, each with its
- 3 own modular wobble drive.

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